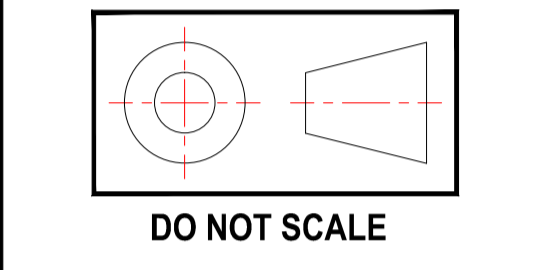


PART No.

PROJECT:
 DESIGNED: L.R.HAJDU
 CHECKED:
 APPROVED:
 DRAWN: L.R.HAJDU
 SCALE: 1:1
 DATE: 19-05-2014

- WITHIN 0.01 ANY DIAMETER TO CENTER LINE
- ⊥ WITHIN 0.01 ANY FACE TO CENTER LINE
- ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SPECIFIED
- TOLERANCES: ± 0.1 UNLESS OTHERWISE SPECIFIED
- MACHINING SURFACE FINISH: 3.2 UNLESS OTHERWISE SPECIFIED
- HEAT TREATMENT: NIL

REMOVE ALL BURRS, SHARP CORNERS AND PROCESSING RESIDUE DRAWN TO AS1100 DIMENSIONS IN MILLIMETRES



DORMA
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 VICTORIA 3803
 PO BOX 1036
 NARRE WARREN 3805
 AUSTRALIA
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DORMA Automatics Pty. Ltd.

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GENERAL NOTES:

ALLOW APPROX. 15mm CLEARANCE BETWEEN TOP OF OPERATOR AND FINISHED CEILING LINE TO ALLOW FOR REMOVAL OF FASCIA

HINGED FASCIA IMPORTANT: THIS AREA OF OPERATOR MUST REMAIN ACCESSIBLE. NO RIGID FIXINGS TO THIS AREA.

FIXINGS REQUIRED TO THIS FACE OF OPERATOR @ APPROX. 300mm c/c AS PER YOUR ENGINEERS DETAILS.

NOTE:- ENSURE FIXING BOLTS DO NOT INTERFERE WITH DOOR OR FAILSAFE OPERATION

UNDERSIDE OF OPERATOR

**NOTE:-
 MINIMUM DOOR LEAF WIDTH 600mm**

MOUNTING HEIGHT = UNDERSIDE OF OPERATOR TO FINISHED FLOOR LEVEL

FLOOR GUIDE WITH GRAPHITE IMPREGNATED NYLATRON ROLLERS PART No. B08013018

F.F.L.

MATERIAL:	1	TITLE:	DORMA HD200 AUTOMATIC DOOR OPERATOR SA1 FRAMED DOORS WITH TOP & BOTTOM RAILS	
FINISH:	1	DRG No:	106-01-003	REV.